

Haul Route Review Miller Boyington Pit #3

Miller Paving Ltd. P/N 10-2412 | June, 2019



ENGINEERING PLANNING ENVIRONMENTAL CONSULTANTS

Region of Durham Township of Uxbridge 4499 – 4589 Concession Road 7

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Haul Route Review

Miller Boyington Pit #3

Township of Uxbridge

P/N 10-2412 June, 2019

1.0 Introduction

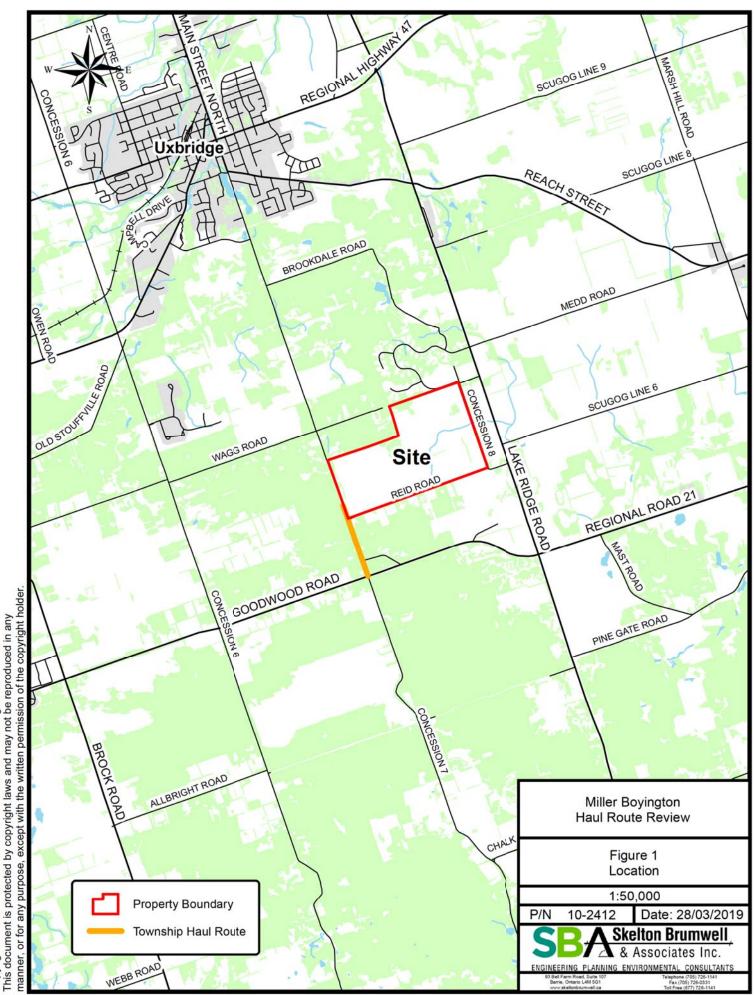
Skelton, Brumwell & Associates Inc. (SBA) have been retained by Miller Paving Ltd. (Miller) to provide consulting engineering and planning services for Boyington Pit #3, located at the northeast corner of the intersection of Concession Road 7 and Reid Road in the Township of Uxbridge, and as shown on Figure #1. The property is legally described as Lot 18, Lot 19, and Part of Lot 20, Concession 20, Geographic Township of Uxbridge, now in the Township of Uxbridge, Region of Durham.

The property is currently licensed under the Aggregate Resources Act (ARA) as a Class "A" Pit, License #6578, with a total licensed area of +/- 196 hectares, and an annual extraction tonnage of 816,000 tonnes. The site is currently zoned M3, which permits use as a pit; M3–1, which permits uses including an asphalt plant; and M5–1, which permits uses including a contractors' yard. The M3 zone comprises an area of +/- 170 hectares, the M3–1 zone comprises an area of +/- 13.4 hectares, and the M5–1 zone comprises an area of +/- 12.6 hectares.

Miller is currently proposing to remove an area of +/- 36.8 hectares of land from the existing ARA license in order to allow the importation of fill to match the grade of the surrounding lands, allow for construction of a rehabilitation slope, an also to allow for the construction of an approximately 44,000 square foot (4,088 m²) building for equipment storage. This land includes the existing M3–1 and M5–1 lands, plus buffer lands to the north and east. It is estimated that the total volume of fill to be placed is about 1.039 million cubic metres, which would be completed over a period of about 10 years.

Preliminary consultation was undertaken between personnel from Skelton, Brumwell & Associates and staff from the Township of Uxbridge and Region of Durham. During the Pre-Consultation meeting, Township staff advised that they want to implement a monitoring program for the haul routes in order to monitor the road condition over the 10 year period for which the fill hauling is proposed to take place. This report has been prepared as a first step in the monitoring program.

The Haul Route Review was completed in support of the Site Plan Application submitted to the Township of Uxbridge.



G:\Projects-1\2400\2412\GIS 2412\2412 - TIS - Figure 1 - Location.mxd

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2.0 Haul Route

It is expected that the fill being transported to the site will be from development sites generally in the G.T.A. and to the south of the property. Trucks would typically be coming north via Lakeridge Road (Regional Road 23) and Brock Road (Regional Road 1) and then across the Goodwood Road (Regional Road 21) to Uxbridge Concession 7 and north to the pit entrance (see Figure 1). Concession 7 is defined as a Collector Road in the Township of Uxbridge Official Plan.

Traffic signals exist at the intersection of Goodwood Road and Concession 7, and there are left turn lanes in both directions on Goodwood Road.

Unless fill is brought from local sites within the Township, it is unlikely that any other Uxbridge Township roads would be used for hauling materials. The distance to the pit entrance from the Goodwood Road is just under 1 km, so this section of road would be the haul route to be monitored.

A site visit was undertaken in May of 2018 to review the existing road conditions. The asphalt width was measured to be about 6.6 to 6.7 metres wide. Gravel shoulders are about 1.5 metres wide, although in the vicinity of the pit the shoulder on the west side is about 2.0 metres wide. No speed limit signs were observed so a limit of 80 km/hr is assumed.

At the time of the site visit, Concession 7 from Goodwood Road to the pit entrance was seen to be in an excellent condition along the entire length. Uxbridge's Road Operations Manager advised that Concession 7 had been repaved in 2008, and he recalled the work at that time consisted of 100 mm of base stabilization and 60 mm of HL3 asphalt. Google Streetview images from 2009 showed that the road had been recently repaved, which confirms the 2008 date stated by the Operations manager.

3.0 Travel Demand

3.1 Horizon Year and Time Period of Analysis

It is assumed for the purposes of this study that the importation of fill would commence later in 2019. A study horizon of 10 years to 2029 has been used.

3.2 Historical Tonnages

As noted in Section 1.0, Miller Boyington Pit #3 is licensed for a maximum of 816,000 tonnes per year. Actual tonnages for the past 10 years were as follows:

Year	Tonnes
2009	281,975
2010	191,916
2011	263,414
2012	395,599
2013	113,973
2014	15,384
2015	52,989
2016	2,037
2017	0
2018	0
Average	131,729
Average (2009 – 2013)	249,375

Although licensed for up to 816,000 tonnes per year, the highest amount removed was 395,599 tonnes in 2012. The 10 year average since 2009 was 131,729 tonnes, although nothing was extracted in 2017 and 2018, and the amounts in 2014 to 2016 were relatively small. For the peak years from 2009 to 2013 the annual average was 249,375 tonnes.

3.3 Background Traffic Volumes

The Town of Uxbridge Road Operations Manager advised that the Average Annual Daily Traffic (AADT) for Concession 7 was 2,055 vehicles per day in 2014 and 2,361 in 2017. Based on the writer's experience, the peak hour traffic volume could be expected to be up to about 10 to 11% of the AADT. For 2017, this would result in a peak hour volume of roughly 236 to 260 vehicles.

The Region of Durham undertakes regular traffic counts at the intersection of Concession 7 and Regional Road 21. For the morning peak hour, the measured volumes on the north leg of the intersection were 216, 232 and 221 vehicles for 2016, 2017 and 2018 respectively. The average volume for the three years is 223 vehicles. Afternoon peak hour counts were 266, 229 and 297 vehicles for the same three years, with the average being 264 vehicles.

3.4 Projected Background Traffic

The available historical background traffic data is too limited to be used to predict future background traffic volumes. Growth in the traffic volumes should be directly related to the growth in population of the surrounding area. On November 16, 2018 the Region of Durham published an Information Report regarding the Monitoring of Growth Trends which provides insight into the expected growth in the area. This report showed that from 2013 to 2018, the population in the Township of Uxbridge increased by about 0.6% per year, compared to 0.95% for Durham Region. Similarly, the number of households in Uxbridge increased by 1% per year in the same period, compared to 1.08% for the Region. The report is included in Appendix A.

The report projects that the population in Uxbridge will increase by about 0.2% per year from 2018 to 2023, with the Region increasing at a rate of 2.58% per year. Household increases are forecasted to be 0.55% per year for Uxbridge and 2.72% for the Region.

As Concession 7 is a local road which provides access to and from Uxbridge, it is expected that the traffic volumes will be a function of the population growth in Uxbridge and the not the Region of Durham as a whole. Assuming a growth rate of 0.6% per year which is slightly higher than the projected 5 year household growth rate for Uxbridge, results in the traffic in 2019 being 7.44% higher than in 2017. Rounding this up to 8% means that the projected AADT for Concession 7 would be 2,550 vehicles per day, and the peak hour could be around 255 vehicles.

3.5 Site Generated Traffic

Traffic volumes for the Boyington gravel pit have been estimated based on the historical tonnages and in consideration of the operating hours and an assumed breakdown of the types of trucks which may be in use at this pit. Spreadsheets showing the calculations are included in Appendix B.

At the Maximum Licensed tonnage, it is estimated that the Boyington Pit could generate up to 318 truck trips per day or 27 trips per hour. For the maximum tonnage taken from the pit in 2012 of 395,599 tonnes, it is estimated that this would have generated around 154 trips per day or 13 trips per hour. The overall average tonnage from 2009 to 2018 of 131,729 tonnes would have resulted in roughly 51 trips per day or 4 trips per hour. The average in the 5 years from 2009 to 2013 of 242,175 tonnes would have generated roughly 94 trips per day or 8 trips per hour.

As noted in Section 1.0, a total of about 1.039 million cubic metres of fill is estimated to be imported over a period of about 10 years, which equates to average of roughly 100,000 cubic metres per year, which would be about 200,000 tonnes of material. Using a conservative assumption that all of the fill is being hauled using tri-axle trucks, and assuming the same

operating hours and days as the licensed pit, it is estimated that the fill operation could generate about 99 trips per day or 8 trips per hour.

The annual tonnages to be extracted from the pit over the next 10 years will be a function of the market demand for specific aggregate products. If a maximum tonnage similar to 2012 is experienced again in conjunction with the fill importation, there could be up to about 253 trips per day (154 + 99) or 21 trips per hour. This is less than the 318 trips per day or 27 trips per hour that would be expected if materials are removed based on the licensed limit. If the 10 year average of 51 trips per day or 4 trips per hour is used, there could be 150 trips per day or 12 trips per hour with the fill importation. This is roughly equivalent to what would have been incurred at the highest production year in 2012.

4.0 Discussion

With an estimated daily traffic volume on Concession 7 of 2,550 vehicles in 2029, the 99 trips per day expected to be generated by the fill importing would represent an increase of only about 3.9%. From a traffic impact aspect, this will have a minimal impact and it is expected that the road system will continue to operate at a good level of service.

The 99 trips per day expected to be generated by the filling operation is far less than what would be expected to be generated by the pit operation if it gravel was to be removing at the licensed limit of 816,000 tonnes per year. Combining 99 trips per day for fill operations with the 51 trips per day that is the rough average based on the tonnages removed from 2009 to 2018 would total 150 trips per day, which is close to the 154 trips per day estimated from the peak tonnage year in 2012. If little or no gravel is removed from the pit as was the case in 2017 and 2018, the truck trips would be similar to what occurred between 2009 and 2013. Based on this consideration, it is evident that the impact on the structural integrity of the roadway from the trucks hauling fill will be far less than the impact if the pit was operating at full capacity, and roughly equal to the impact if the average tonnage is comparable to what it has been for the past ten years.

As noted previously, the road surface appears to be still in excellent shape, even though it was last re-surfaced over 10 years ago and there has been quite a bit of gravel truck traffic on it. This may be attributed to the nature of the underlying soils in this area. Soil Survey information shows the surface soils to be either Pontypool Sand or Brighton Gravelly Sandy Loam, both of which have good drainage characteristics. With these sandy materials below the road sub-base, the roadway would be far less susceptible to being damaged by frost action.

Even though it is unlikely, in our opinion, that the hauling of fill to the Miller Boyington Pit will cause any undue damage to Concession 7, we do recommend that a Condition Rating Evaluation be performed on the roadway prior to any fill being transported. This empirical evaluation

should be completed in accordance with Ministry of Transportation guidelines and would provide a baseline condition to which the condition in future years can be compared to. The road condition can be monitored in the coming years and if necessary, the Condition Rating Evaluation can be re-done to demonstrate whether or not there has been any impact.

5.0 Conclusions and Recommendations

Based on our research and analysis, we conclude the following:

- It is estimated that the proposed filling operation at the Miller Boyington Pit may generate up to 99 truck trips per day over a period of about 10 years. This is roughly equivalent to the background truck traffic over the past several years.
- The truck trips generated by the filling operation is far less that what would be generated by the gravel pit if materials were being removed at the licensed limit of 816,000 tonnes per year. Combined with the estimated truck trips based on the average tonnage from 2009 to 2018, the total number of trucks would be roughly equivalent to what would have been generated in 2012, which was the peak tonnage year.
- Concession 7 was last resurfaced in 2008 and appears to be still in excellent shape.
- In our opinion, it is unlikely that the hauling of fill to the Miller Boyington pit will cause any
 undue damage to Concession 7, and if there is any damage it would be less than what would
 occur if the gravel pit was operating at the maximum licensed capacity.
- We recommend that a Condition Rating Evaluation be performed on Concession 7 prior to any fill being transported. This will document the baseline condition to which future evaluations can be compared to in order to demonstrate whether or not there is any damage to the roadway.

All of which is respectfully submitted,

SKELTON, BRUMWELL & ASSOCIATES INC.

per:

Scott W. Brumwell, P.Eng.

President



Appendix A

Region of Durham – Growth Trends



The Regional Municipality of Durham Information Report

From: Commissioner of Planning and Economic Development

Report: #2018-INFO-149
Date: November 16, 2018

Subject:

Monitoring of Growth Trends, File: D01-02-01

Recommendation:

Receive for information.

Report:

1. Purpose

- 1.1 This report is the second of two biannual reports monitoring growth trends in Durham. It presents historical population and household data for the Region and area municipalities for the 2013 to 2018 period. It also includes short-term forecasts for the 2018 to 2023 period.
- 1.2 The data is provided for the end of May (to correspond with the timing of the Census) and for December (calendar year-end). Information presented in this report is intended for use in various Regional studies and programs including the upcoming Municipal Comprehensive Review (Regional Official Plan Update), Development Charges Studies, and the annual Five-year Servicing and Financing Study.

2. Historical population and household estimates (2013-2018)

2.1 The population and household estimates presented in Attachments 1 and 2, are based on:

- Statistics Canada Census information for 2011 and 2016 including an estimate for net undercoverage¹; and
- Canada Mortgage and Housing Corporation (CMHC) monthly housing completion data for non-Census years.
- 2.2 The semi-annual population estimates presented in Attachment 1 indicate that the Region's mid-year population growth increased by 8,585 persons from 2017 to 2018, representing a growth rate of 1.27%. The population growth for the five-year period from May 2013 to May 2018 was 5.6%.
- 2.3 The semi-annual household estimates presented in Attachment 2, indicate that the Region's mid-year household growth increased by 3,255 households from 2017 to 2018, representing a growth rate of 1.41%. The household growth for the five-year period from May 2013 to May 2018 was 6.37%.

3. Short-term growth forecasts (2018-2023)

- 3.1 The short-term growth forecasts for population and households presented in Attachments 3 and 4 are based on:
 - housing production estimates provided by the area municipalities;
 - an analysis of past trends; and
 - estimates of the timing and anticipated annual housing occupancy across the Region.
- 3.2 The forecasts make no allowances for unpredictable factors such as changes in economic conditions affecting residential growth (e.g. significant increases in mortgage rates, building trade strikes, etc.).
- 3.3 The short-term forecasts indicate that in the next five years Durham's population is projected to increase from 685,710 (2018) to 778,900 in 2023 (refer to Attachment 3). This increase represents an average annual growth rate of 2.58% between May 2018 and May 2023.

^{1.} Net undercoverage refers to the net population counts that are missed during the Census enumeration due to persons with no usual residence, incorrect questionnaires, missed dwellings, away from home, etc.

- 3.4 Similarly, the current number of households in Durham is projected to increase from 233,785 (2018) to approximately 267,380 in 2023 (refer to Attachment 4). This increase represents an average annual growth rate of 2.72% between May 2018 and May 2023.
- 3.5 These forecasts assume an increased rate of growth in Pickering towards the end of the period, adding approximately 9,130 households and 26,800 people to the forecast as the Seaton community develops.

4. Conclusion

- 4.1 Regional Council will continue to be kept apprised of emerging population and household data and trends through regular updates of this information.
- 4.2 A copy of this report will be forwarded to the Area Municipalities, the Durham Regional Police Services, the Local Health Integration Network and the School Boards in Durham.

5. Attachments

Attachment 1: Semi-annual Population Estimates, 2013-2018.

Attachment 2: Semi-annual Household Estimates, 2013-2018.

Attachment 3: Semi-annual Population Forecasts, 2018-2023.

Attachment 4: Semi-annual Household Forecasts, 2018-2023.

Respectfully submitted,

Original signed by

B.E. Bridgeman, MCIP, RPP Commissioner of Planning and Economic Development

Semi-annual Population Estimates, 2013-2018 (May and December)

Year	Ajax	Brock	Clarington	Oshawa	Pickering	Scugog	Uxbridge	Whitby	Durham
2013 (Dec)	119,650	11,955	92,380	160,175	94,510	22,380	21,665	131,425	654,140
2014 (May)	120,295	11,970	92,580	160,760	94,245	22,505	21,740	131,610	655,700
2014 (Dec)	121,670	12,020	93,805	161,840	94,780	22,400	21,785	132,365	660,665
2015 (May)	122,895	12,030	94,210	162,730	94,810	22,475	21,830	132,370	663,345
2015 (Dec)	123,740	12,045	94,860	163,925	95,115	22,380	21,930	132,765	666,755
2016 (May)	124,230	12,085	95,515	165,525	95,265	22,440	21,980	133,265	670,310
2016 (Dec)	124,805	12,065	96,490	166,535	95,220	22,370	22,045	133,515	673,040
2017 (May)	125,505	12,050	97,395	167,430	95,765	22,320	22,265	134,400	677,125
2017 (Dec)	126,445	12,140	98,550	169,320	96,255	22,245	22,245	135,050	682,250
2018 (May)	127,840	12,130	99,215	170,120	96,585	22,195	22,345	135,280	685,710

Note: All figures rounded

Source: Statistics Canada 2016 Census and CMHC monthly housing completions data.

Semi-annual Household Estimates, 2013-2018 (May and December)

Year	Ajax	Brock	Clarington	Oshawa	Pickering	Scugog	Uxbridge	Whitby	Durham
2013 (Dec)	36,440	4,445	31,565	60,520	30,350	8,070	7,485	42,690	221,565
2014 (May)	36,585	4,460	31,700	60,680	30,390	8,095	7,510	42,815	222,235
2014 (Dec)	36,940	4,490	32,135	61,170	30,570	8,130	7,555	43,095	224,090
2015 (May)	37,225	4,500	32,335	61,470	30,685	8,150	7,565	43,175	225,105
2015 (Dec)	37,450	4,520	32,580	61,980	30,815	8,175	7,635	43,325	226,480
2016 (May)	37,550	4,545	32,840	62,595	30,920	8,220	7,665	43,530	227,865
2016 (Dec)	37,655	4,550	33,225	62,990	30,985	8,225	7,705	43,670	229,005
2017 (May)	37,815	4,555	33,570	63,340	31,220	8,230	7,795	44,005	230,530
2017 (Dec)	38,030	4,600	34,020	64,065	31,465	8,235	7,805	44,275	232,495
2018 (May)	38,400	4,605	34,290	64,375	31,630	8,240	7,850	44,395	233,785

Note: All figures rounded

Source: Statistics Canada Census and CMHC monthly housing completions data.

Semi-annual Population Forecasts, 2018-2023 (May and December)

Year	Ajax	Brock	Clarington	Oshawa	Pickering	Scugog	Uxbridge	Whitby	Durham
2018 (Dec)	127,900	12,200	101,500	171,000	98,000	22,200	22,300	137,300	692,500
2019 (May)	128,600	12,200	102,500	172,200	99,400	22,300	22,300	138,300	697,800
2019 (Dec)	129,600	12,200	104,200	174,300	101,900	22,500	22,300	140,200	707,400
2020 (May)	130,600	12,300	105,200	175,400	104,300	22,600	22,300	141,400	714,200
2020 (Dec)	132,400	12,400	106,900	177,300	108,700	22,800	22,400	143,400	726,400
2021 (May)	133,800	12,400	107,800	178,400	111,600	22,900	22,400	144,800	734,000
2021 (Dec)	136,400	12,400	109,500	180,500	116,600	23,100	22,400	147,100	747,700
2022 (May)	137,900	12,400	110,500	181,500	119,900	23,200	22,500	148,500	755,800
2022 (Dec)	140,400	12,500	112,300	183,400	125,700	23,300	22,500	150,900	770,400
2023 (May)	143,000	12,500	113,400	184,500	128,300	23,400	22,500	152,300	778,900

Note: All figures rounded

Source: Statistics Canada 2016 Census and CMHC monthly housing completions data.

Attachment 4

Semi-annual Household Forecasts, 2018-2023 (May and December)

Year	Ajax	Brock	Clarington	Oshawa	Pickering	Scugog	Uxbridge	Whitby	Durham
2018 (Dec)	38,360	4,640	35,140	64,710	32,180	8,270	7,850	45,130	236,260
2019 (May)	38,500	4,660	35,510	65,170	32,690	8,320	7,860	45,510	238,220
2019 (Dec)	38,750	4,680	36,160	65,990	33,610	8,430	7,890	46,180	241,690
2020 (May)	39,000	4,710	36,540	66,410	34,480	8,490	7,910	46,610	244,140
2020 (Dec)	39,450	4,750	37,210	67,150	36,030	8,610	7,940	47,360	248,500
2021 (May)	39,830	4,770	37,560	67,590	37,030	8,670	7,960	47,840	251,250
2021 (Dec)	40,510	4,800	38,180	68,380	38,800	8,800	8,000	48,690	256,160
2022 (May)	40,900	4,810	38,580	68,780	39,970	8,850	8,020	49,180	259,080
2022 (Dec)	41,590	4,840	39,280	69,500	42,040	8,940	8,050	50,060	264,290
2023 (May)	42,290	4,860	39,720	69,940	42,980	8,970	8,070	50,560	267,380

Note: All figures rounded

Source: Statistics Canada Census and CMHC monthly housing completions data.

APPENDIX B

Site Generated Traffic

APPENDIX B SITE GENERATED TRAFFIC Miller Boyington Pit

PIT AGGREGATE - Potential Maximum Tonnages

Production

Typical Maximum 396,000 tonnes Maximum 816,000 tonnes

Fleet Usage Tonnes Per Load % of Trips Triaxle 23 50%

Tractor with Trailer/

Triaxle with Pony 37 50%

Average per Load 30 tonnes

Annual Trip Generation

Annual Trip Ocher	ution		
	Total Annual Tonnage	Tonnes Per Load	Trips Per Year
Average Year	396,000	30	13,200
_		Total Trips Out	13,200
		Total Trips In	13,200
		Total Trips (Out + In)	26,400
Maximum Year	816,000	30	27,200
(Licence Limit)		Total Trips Out	27,200
		Total Trips In	27,200
		Total Trips (Out + In)	54,400

Daily Trip Generation

Percentage (%) shipped in peak months 90%
Peak Months: May to November 7
Average number of working days per month: 22
Daily Peak Traffic Factor: 1

Total Annual Tonnage	Total Trips Per Year	Total Working Days in Peak Months	Trips Per Day in Peak Months
396,000	26,400	154	154
816,000	54,400	154	318

TOTAL TRIP GENERATION

Hours of Operation

 From:
 7:00 AM

 To:
 7:00 PM

 Total Hours:
 12

 % Shipped in Peak Hours
 100%

	Trips Per Day	Average Trips Per	Minutes Between
Total Annual Tonnage		Peak Hour	Trips
396,000	154	13	5
816,000	318	27	2

APPENDIX B SITE GENERATED TRAFFIC Miller Boyington Pit

PIT AGGREGATE - Historical Average Tonnages

Production

Overall Average 132,000 tonnes Average (2009 - 2013) 242,000 tonnes

Fleet Usage Tonnes Per Load % of Trips Triaxle 23 50%

Tractor with Trailer/

Triaxle with Pony 37 50%

Average per Load

30 tonnes

Annual Trip Generation

Allitual Trip Geller	ation		
	Total Annual Tonnage	Tonnes Per Load	Trips Per Year
Average Year	132,000	30	4,400
		Total Trips Out	4,400
		Total Trips In	4,400
		Total Trips (Out + In)	8,800
Maximum Year	242,000	30	8,067
(Licence Limit)		Total Trips Out	8,067
		Total Trips In	8,067
		Total Trips (Out + In)	16,133

Daily Trip Generation

Percentage (%) shipped in peak months 90%
Peak Months: May to November 7
Average number of working days per month: 22
Daily Peak Traffic Factor: 1

Total Annual Tonnage	Total Trips Per Year	Total Working Days in Peak Months	Trips Per Day in Peak Months
132,000	8,800	154	51
242,000	16,133	154	94

TOTAL TRIP GENERATION

Hours of Operation

 From:
 7:00 AM

 To:
 7:00 PM

 Total Hours:
 12

 % Shipped in Peak Hours
 100%

	Trips Per Day	Average Trips Per	Minutes Between
Total Annual Tonnage		Peak Hour	Trips
132,000	51	4	14
242,000	94	8	8

APPENDIX B SITE GENERATED TRAFFIC Miller Boyington Pit

Imported Fill

Production

Maximum 200,000 tonnes

Fleet Usage

Tonnes Per Load

% of Trips

Triaxle

23

100%

Tractor with Trailer/
Triaxle with Pony

Average per Load

23 tonnes

Annual Trip Generation

	Total Annual Tonnage	Tonnes Per Load	Trips Per Year
Maximum Year	200,000	23	8,696
(Licence Limit)		Total Trips Out	8,696
		Total Trips In	8,696
		Total Trips (Out + In)	17,391

Daily Trip Generation

Percentage (%) shipped in peak months

Peak Months: May to November

8

Average number of working days per month:

22

Daily Peak Traffic Factor:

Total Annual Tonnage	Total Trips Per Year	Total Working Days in Peak Months	Trips Per Day in Peak Months
200,000	17,391	176	99

TOTAL TRIP GENERATION

Peak Hours of Operation

 From:
 7:00 AM

 To:
 7:00 PM

 Total Hours:
 12

 % Shipped in Peak Hours
 100%

	Trips Per Day	Average Trips Per	Minutes Between	
Total Annual Tonnage		Peak Hour	Trips	
200,000	99	8	7	